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Step-by-step solution:

There are three important process variables in a process control system.

Feedback control system measures the controlled variable and compares the

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measured value with the desired value and then adjusts the manipulated variables for the control of the system accordingly.

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14-1 14.3 (a) From
inspection of the Bode
diagrams in Tables
13.4 and 13.5, the
transfer function is
selected to be of the
following form $G(s) = K$
 $(\tau_a s + 1) s (\tau_1 s +$
 $1)(\tau_2 s + 1)$

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Variables : w_1, w_2, T_1, T_2, T_3 . $N_E = 1$ $N_V = 5$. Thus, $N_F = 5 - 1 = 4$. Because w_1, w_2, T_1 and T_2 are determined by upstream units, we assume they are known functions of

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time: $w_1 = w_1(t)$ w_2
 $= w_2(t)$

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